Work Orde Thursday, July 1						1					Page 1
Revision ID:	D4020-11 End Mesh, Ba	sket		Accept				s	etup Sta Sto		
	7/14/2010	Start Qty: 6.00 Req'd Qty: 6.00	1.00/10 0/11 1.00 1.00/10 0/11 1.00/11		Cust Item 1 Customer:	iD:					
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):		ate:	· · · · · · · · · · · · · · · · · · ·	R	tun Sta Sto		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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D4020	Α				*.						
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FLOW CNC Waterje	et		4	0.00	,	1				Č	
		QC2- Inspect parts off i	nachine FAI/FAIB	0.00		1		JR 10	G-	(
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120 QC		QC8- Inspect parts - sec	ond check	ری (lus/21	!	. (47			
Quality Control		Memo ***CUT O BASKET*	UTS WILL BE CUT BY W **	0.00 ELDERS WHEN INSTA	ALL ON		·	A CONTRACT C		-	

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Thursday, July	15, 2010 8:1	2:19 AM			 	i		1				Page
Item ID: Revision ID:	D4020-11			Accept					Setup	Star	t	
Item Name:	End Mesh, B	asket			!	! ·		i i		Stop	,	
Start Date: Required Date: Reference:	7/14/2010 7/21/2010	Start Qty: 6.00 Req'd Qty: 6.00			Cust Item I Customer:	D :						1819 II 8 II 8 I
Approvals:	Process Pla	an:	Date:	Tooling: SPC (Y/N):		ate:	-		Run	Start Stop		
Sequence ID/ Work Center II 130 Packaging Packaging	D	Operation Description Identify as per dwg & Sto	ock Location:WA	Set Up/ Run Hours 0.00 0.00 1 0-	Tool ID りょつみ	Tool#	Plan Code	Accept Qty	t Rej Qty		Reject : Number	Insp. Stamp
140 QC Quality Control		QC21- Final Inspection -	Work Order Release	0.00			-	AMERICAN PROPERTY AND	10	107	122	

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DATE	STEP	Description of NC			tion B	0: 0		cation	Approval	Approval
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Picklist Print

Thursday, July 15, 2010 8:12:22 AM

Work Order ID: 60584

D4020-11 Parent Item:

Parent Item Name: End Mesh, Basket

Start Date: 7/14/2010

Required Date: 7/21/2010

Start Qty: 6.00

Required Qty: 6.00

Page 1

Comments:

IPP RevA: new issue DD 09.11.26 verified by;EC per dwg revA 10.03.15 verified by:EC IP

IPP Rev:B as IPP Rev:C 10.06.14 remove

115171

	cut out from dxf, wi	ll be made when	install o	n basket DD	verf:JLM							ł	
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	1,103.760	2.694	17.01474	RID	-7-5	1
				Location	<u>!</u>	Loc	Qty]	Loc Code	· •			1	5
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					114594	6.9	9382					`	
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Part No	:	PAR #:	_ Fault Ca	tegory:		_ NCF	l: Yes N	lo D C	A:	_ Date: _	
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DATE	STEP	Description of NC Section A	Initial Chief Eng		Action Sec Description Chief Eng	tion B	Sign & Date		cation tion C	Approval Chief Eng	Approval QC Inspector

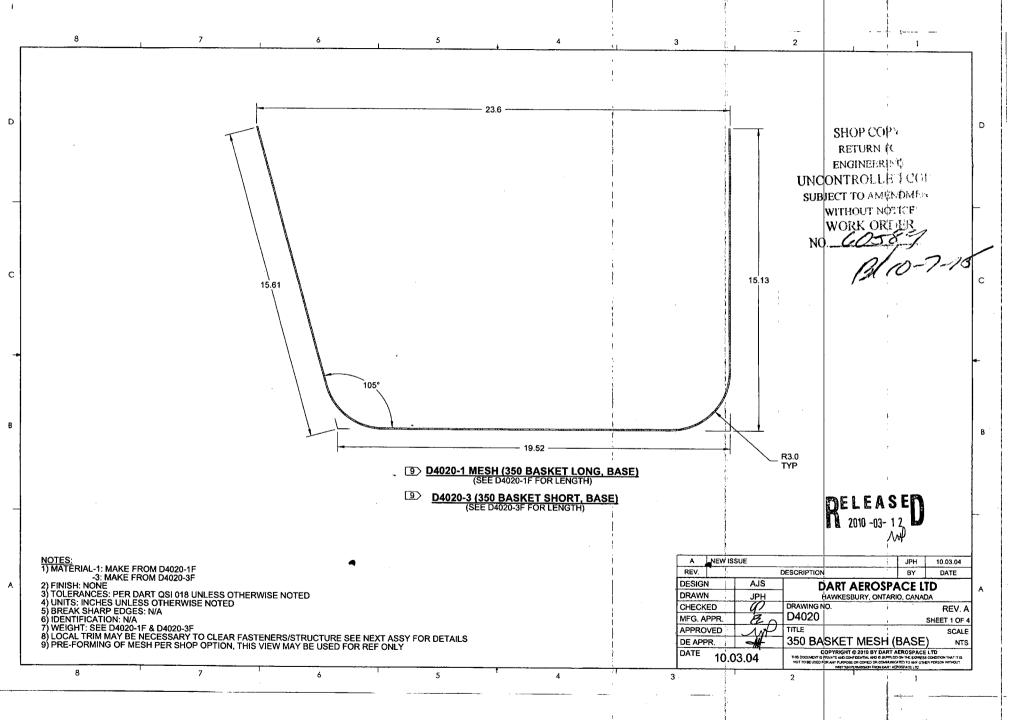
DART AEROSPACE LTD	Work Order:	1.0384 .
Description: End Mesh, Basket	Part Number:	D4020-11
Inspection Dwg: D4020 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

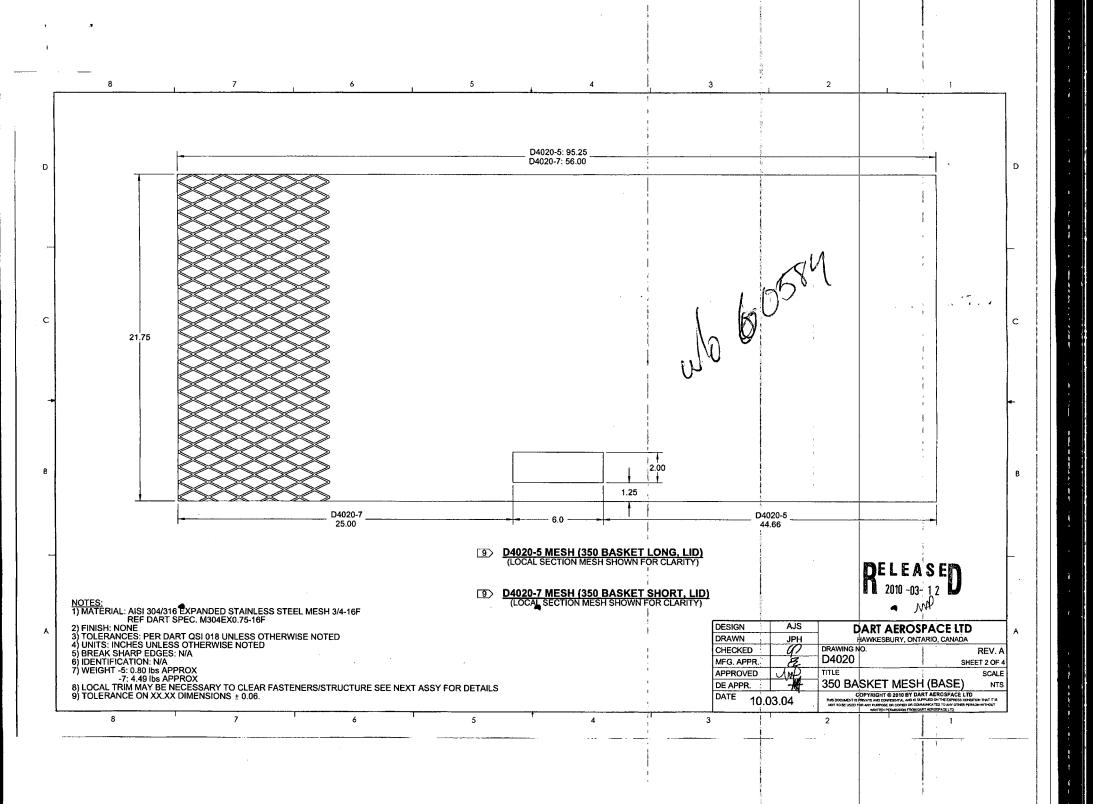
X First Article Prototype										
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method o		mments			
24.34	+/-0.030	24.34	X		Tm	Rol				
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Measured by:	IR.	Audited by:	8		Prototype .		N/A			
Date:	16-7-01	Date:	10lusta	ļ L	 	Date:	N/A			
Rev Date	Change			."	· F	Revised by	Approved			
A 10.04.01	New Issue				ļ į	(J PK)				

Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval **Approval** Ву **STEP** PROCEDURE CHANGE Qty Chief Eng / DATE Date QC Inspector Prod Mgr PAR #: _____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Part No: Disposition: _____ QA: N/C Closed: ____ Date: ____ Resolution: **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B Verification **Description of NC Approval Approval STEP** DATE Sign & Initial **Action Description** QC Inspector Chief Eng Section A Section C Date Chief Eng Chief Eng

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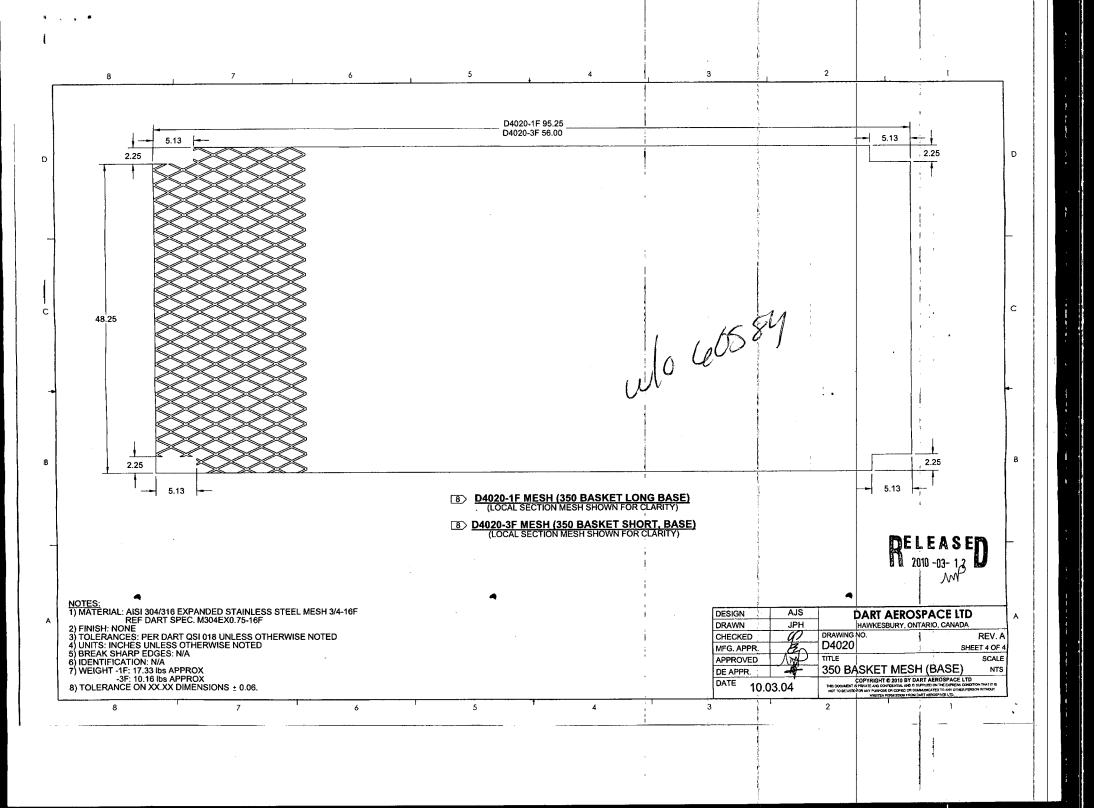


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DATE	STEP	Description of NC		Corrective Action		Sign 8	Verif	cation	Approval	Approval
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3 D 0.40 2.00 0.38 5.64 R3.38 2 PL 20.18 REF 9 D4020-11 END MESH, BASKET NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 1.22 Ibs
8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06. AJS DESIGN DART AEROSPACE LTD JPH DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4020 MFG. APPR. SHEET 3 OF 4 APPROVED TITLE SCALE DE APPR. DATE 10.03.04 8 3

	Dart	Aeros	pace	Ltd
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date		tion C	Chief Eng	QC Inspector



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